

# Price List for STRONCOAT® PRODUCTS

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Effective as of 1 January 2011. Prices are in /tonne excluding tax and are subject to our General Terms and Conditions for Delivery and Payment. This price list applies to the manufacturing programme of Salzgitter Flachstahl. Deliveries shall be billed according to their actual weight.

(!) By prior agreement

## 1. Basis price

■ Basis steel grade DX51D (!)

## 3. Extra charges

### 3.1 Steel grades

#### 3.1.1 Low-carbon steel for cold forming

DIN EN 10346	
DX52D	25
DX53D	52
DX54D	90

#### 3.1.2 Structural steel

DIN EN 10346	
S220GD	0
S250GD	10
S280GD	20
S320GD	28

#### 3.1.3 High-strength low-alloy steel for cold forming

- bake-hardening -

DIN EN 10346	
HX220BD	70
HX260BD	70
HX300BD	75

Other steel grades: upon request

### 3.2 Dimensions

#### Thicknesses and widths (combined)

Width [mm]	900 <	1,100 <	1,300 ≤
Thickness [mm]	1,100	1,300	1,610
0.40 < 0.43	95	85	85
0.43 < 0.48	95	85	85
0.48 < 0.53	70	60	60
0.53 < 0.58	70	60	60
0.58 < 0.68	55	45	45
0.68 < 0.78	50	40	40
0.78 < 0.88	45	35	33
0.88 < 0.98	35	30	30
0.98 < 1.23	35	30	30
1.23 < 1.48	25	20	20
1.48 < 1,98	25	18	18

Other dimensions: upon request

## 2. Parity points

- Siegen (Germany)
- Avilés (Spain)
- Puerto Sagunto (Spain)
- Milano (Italy)
- Seraing (Belgium)
- Gent Zeehaven (Belgium)
- Dudelange (Luxembourg)
- Eisenhüttenstadt (Germany)
- Baracaldo (Spain)
- Piombino (Italy)
- Creil (France)
- Dunkerque (France)
- Thionville (France)
- Ijmuiden (Netherlands)

### 3.3 Tighter tolerances (special tolerance)

#### Tolerances on dimensions

DIN EN 10143	
Thickness	15
Width (also for trimmed Stroncoat® products)	15

### 3.4 Zinc-magnesium coatings

Galvanized [g/m <sup>2</sup> ] Thickness [mm]	70	100	140
0.40 < 0.43	52	78	102
0.43 < 0.48	44	66	88
0.48 < 0.53	42	63	83
0.53 < 0.58	37	53	71
0.58 < 0.68	35	51	68
0.68 < 0.78	31	45	60
0.78 < 0.88	28	40	57
0.88 < 0.98	27	38	56
0.98 < 1.23	26	33	53
1.23 < 1.48	22	31	42
1.48 < 1.98	19	27	35

Other zinc coatings: upon request

### 3.5 Surface aspect

Surface finish	Normal	Improved
	A	B
Standard	0	-
Skin pass rolled	-	20

### 3.6 Surface treatment

Chemical passivation (CrVI-free)	0
Prelube	0

### 3.7 Surface finish/Roughness

Roughness [µm]	
0.40 ≤ 0.90 semi-bright	(!)
0.60 ≤ 1.90 rough	0

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## 3.8 Extra charge for small quantities

Per item according to production unit (18 - 22 kg/mm strip width)	
< 2 units	5
2 or more units	0

Minimum purchase quantity in identical specification is one coil unit (18 - 22 kg/mm width).

## 3.9 Small coils

Coil weight

Supplement for lightweight coils

Weight [t] Width [mm]	3 < 5	5 < 10
	900 < 1,100	20
1,000 < 1,500	25	15
≥ 1,500	-	20

## 3.10 Ring inner diameter

610 mm	0
508 mm (width ≥ 900 mm)	30

## 3.11 Packaging

Coils are billed gross for net including wooden pallets.

Standard Packaging Strip			0
Paper/plastic	Edge protection	Seaworthy/Hardboard	
no	yes	no	0
yes	yes	no	5
yes	yes	yes	10

## 3.12 Certificates – Inspections

### 3.12.1 Certificates acc. to DIN EN 10204

Standard data		
Attestation of conformity with the order	2.1	0
Test report of the ladle analysis	2.2	0
Test report of the ladle analysis + mechanical properties	2.2	3
Supplementary test not mentioned in a standard		(!)

### 3.12.2 Inspections

Standard data		
Inspection certificate (Factory inspection)	3.1	5
Inspection certificate (Inspection by third party)	3.2	10
Supplementary test not mentioned in a standard		(!)

## 4. Tolerances on quantities

Tonnage of the item	Tolerances
< 25 t	+/-25 %
25 < 50 t	+/-20 %
50 < 100 t	+/-15 %
100 < 300 t	+/-10 %
≥ 300 t	+/-5 %