

# Price List for COLD-ROLLED PRODUCTS

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Effective as of 1 January 2009. Prices are in €/tonne excluding tax and are subject to our **General Terms and Conditions for Delivery and Payment**. This price list applies to the manufacturing programme of Salzgitter Flachstahl. Deliveries shall be billed according to their actual weight.

(!) By prior agreement

## 1. Basis price

■ Basis steel grade DC01+ZE (!)

## 2. Parity points

- Essen (Germany)
- Gent Zeehaven (Belgium)
- Seraing (Belgium)
- Puerto Sagunto (Spain)
- Avilés (Spain)
- Ijmuiden (Netherlands)
- Eisenhüttenstadt (Germany)
- Creil (France)
- Dunkerque (France)
- Thionville (France)
- Dudelange (Luxembourg)
- Milano (Italy)

## 3. Extra charges

### ■ 3.1 Steel grades

#### 3.1.1 Low-carbon steel for cold forming

DIN EN 10130	
DC03	10
DC04	16
DC05	40
DC06	80
DC07	120

#### 3.1.2 Structural steel

DIN 1623, Part 2	
St37-3G	15

#### 3.1.3 High-strength low-alloy steel for cold forming

– micro-alloyed –

DIN EN 10268	
HC260LA	35
HC300LA	45
HC340LA	55
HC380LA	70
HC420LA	90

– isotropic –

SZFG Material Data Sheet 11-110	
HC220I	45
HC260I	45
HC300I	50

#### 3.1.4 Low-carbon enamelling steel

DIN EN 10209	
DC01EK	20
DC04EK	35
DC06EK	80

### ■ 3.2 Dimensions

#### Thicknesses and widths (combined)

Width [mm]	600	700	800	900	1,100	
Thickness [mm]	< 700	< 800	< 900	< 1,100	< 1,300	≥ 1,300
0.40 < 0.45	145(!)	120(!)	105(!)	95(!)	85(!)	85(!)
0.45 < 0.50	145(!)	120(!)	105(!)	95(!)	85(!)	85(!)
0.50 < 0.55	125	105	80	70	60	60(!)
0.55 < 0.60	125	105	80	70	60	60(!)
0.60 < 0.70	115	90	65	55	45	45
0.70 < 0.80	95	75	60	50	40	40
0.80 < 0.90	85	70	55	45	35	33
0.90 < 1.00	75	65	50	35	30	30
1.00 < 1.25	75	65	50	35	30	30
1.25 < 1.50	65	55	40	25	20	20
1.50 < 2.00	65	55	40	25	20	20
2.00 < 2.50	60	50	35	20	15	15
2.50 < 3.00	60	50	35	20	15	15
≥ 3.00	60	50	35	20	15	15

### ■ 3.3 Surface aspects

Surface aspect, type A (03)	0
Surface aspect, type B (05), one-sided	50

### ■ 3.4 Surface finish

Roughness [µm]			
≤ 0,40	Superbright	b	25
≤ 0,90	Semi-bright	g	10
0,60 ≤ 1,90	Normal	m	0
≥ 1,90	Rough	r	10

### ■ 3.5 Surface treatment

Hotmelt 03 (A)	30
Hotmelt 05 (B)	30
Prelube	0

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## 3.6 Tighter tolerances

Tolerances on dimensions

DIN EN 10131	
Thickness	15
Width (also for trimmed cold-rolled sheets)	15

## 3.7 Steel with copper addition

Copper content of 0.25 - 0.35 %	(!)
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## 3.8 Extra charge for small quantities

Per item according to production unit (18 - 22 kg/mm strip width)	
< 2 units	5
2 or more units	0

Minimum purchase quantity in identical specification is one coil unit (18 - 22 kg/mm width).

## 3.9 Small coils

Coil weight

Supplement for lightweight coils:

Weight [t]	3 < 5	5 < 10
600 < 800	20	10
800 < 1,100	20	15
1,100 < 1,500	25	15
≥ 1,500	-	20

## 3.10 Ring inner diameter

610 mm	0
508 mm (Width ≥ 900 mm)	30

## 3.11 Packaging

Coils are billed gross for net including wooden pallets.

Standard Packaging Strip			
Paper/plastic	Edge protection	Seaworthy/Hardboard	
no	yes	no	0
yes	yes	no	5
yes	yes	yes	10

## 3.12 Certificates – Inspections

### 3.12.1 Certificates acc. to DIN EN 10204

	Standard data	
Attestation of conformity with the order	2.1	0
Test report of the ladle analysis	2.2	0
Test report of the ladle analysis + mechanical properties	2.2	3
Supplementary test not mentioned in a standard		(!)

### 3.12.2 Inspektionen

	Standard data	
Inspection certificate (Factory inspection)	3.1	5
Inspection certificate (Inspection by third party)	3.2	10
Supplementary test not mentioned in a standard		(!)

## 4. Tolerances on quantities

Tonnage of the item	Tolerances
< 25 t	+/-25 %
25 < 50 t	+/-20 %
50 < 100 t	+/-15 %
100 < 300 t	+/-10 %
≥ 300 t	+/-5 %