

Price List for STRONCOAT® PRODUCTS

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Effective as of 1 April 2010. Prices are in /tonne excluding tax and are subject to our General Terms and Conditions for Delivery and Payment. This price list applies to the manufacturing programme of Salzgitter Flachstahl. Deliveries shall be billed according to their actual weight.

(!) By prior agreement

1. Basis price

■ Basis steel grade DX51D (!)

2. Parity points

- Siegen (Germany)
- Avilés (Spain)
- Puerto Sagunto (Spain)
- Milano (Italy)
- Seraing (Belgium)
- Gent Zeehaven (Belgium)
- Dudelange (Luxembourg)
- Eisenhüttenstadt (Germany)
- Baracaldo (Spain)
- Piombino (Italy)
- Creil (France)
- Dunkerque (France)
- Thionville (France)
- Ijmuiden (Netherlands)

3. Extra charges

3.1 Steel grades

3.1.1 Low-carbon steel for cold forming

DIN EN 10346	
DX52D	25
DX53D	52
DX54D	90

3.1.2 Structural steel

DIN EN 10346	
S220GD	0
S250GD	10
S280GD	20
S320GD	28

Other steel grades: upon request

3.2 Dimensions

Thicknesses and widths (combined)

Width [mm]	900 < 1,100	1,100 < 1,300	1,300 ≤ 1,500
Thickness [mm]			
0.53 < 0.58	70	60	60
0.58 < 0.68	55	45	45
0.68 < 0.78	50	40	40
0.78 < 0.88	45	35	33
0.88 < 0.98	35	30	30
0.98 < 1.23	35	30	30
1.23 ≤ 1.48	25	20	20

Other dimensions: upon request

3.3 Tighter tolerances (special tolerance)

Tolerances on dimensions

DIN EN 10143	
Thickness	15
Width (also for trimmed Stroncoat® products)	15

3.4 Zinc-magnesium coatings

Galvanized [g/m ²]	100	140
Thickness [mm]		
0.53 < 0.58	53	71
0.58 < 0.68	51	68
0.68 < 0.78	45	60
0.78 < 0.88	40	57
0.88 < 0.98	38	56
0.98 < 1.23	33	53
1.23 ≤ 1.48	31	42

Other zinc coatings: upon request

3.5 Surface aspect

Surface finish	Normal	Improved
Zinc spangle	A	B
Minimised spangle	M	-
Skin pass rolled	M	20

3.6 Surface treatment

Chemical passivation (CrVI-free)	0
Prelube	0

3.7 Surface finish/Roughness

0.40 ≤ 0.90 semi-bright	(!)
0.60 ≤ 1.90 rough	0

3.8 Extra charge for small quantities

Per item according to production unit (18 - 22 kg/mm strip width)	
< 2 units	5
2 or more units	0

Minimum purchase quantity in identical specification is one coil unit (18 - 22 kg/mm width).

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3.9 Small coils

Coil weight

Supplement for lightweight coils

Weight [t]	3 < 5		5 < 10	
	Width [mm]			
900 < 1,100	20		15	
1,000 < 1,500	25		15	
≥ 1,500	-		20	

3.10 Ring inner diameter

610 mm	0
508 mm (width ≥ 900 mm)	30

3.11 Packaging

Coils are billed gross for net including wooden pallets.

Standard Packaging Strip				0
Paper/plastic	Edge protection	Seaworthy/Hardboard		
no	yes	no		0
yes	yes	no		5
yes	yes	yes		10

3.12 Certificates – Inspections

3.12.1 Certificates acc. to DIN EN 10204

	Standard data	
Attestation of conformity with the order	2.1	0
Test report of the ladle analysis	2.2	0
Test report of the ladle analysis + mechanical properties	2.2	3
Supplementary test not mentioned in a standard		(!)

3.12.2 Inspections

	Standard data	
Inspection certificate	3.1	5
Inspection certificate	3.2	10
Supplementary test not mentioned in a standard		(!)

4. Tolerances on quantities

Tonnage of the item	Tolerances
< 25 t	+/-25 %
25 < 50 t	+/-20 %
50 < 100 t	+/-15 %
100 < 300 t	+/-10 %
≥ 300 t	+/-5 %