

Price List for COLD-ROLLED SHEETS

1/2

Effective as of 1 October 2006. Prices are in €/tonne excluding tax and are subject to our **General Terms and Conditions for Delivery and Payment**. This price list applies to the manufacturing programme of Salzgitter Flachstahl. Deliveries shall be billed according to their actual weight.

(¹) By prior agreement

1. Basis price

■ Basis steel grade	DC01	(¹)
■ Confirmed properties deviating from the standard, as per agreement		15

2. Parity points

• Essen (Germany)	• Eisenhüttenstadt (Germany)
• Gent Zeehaven (Belgium)	• Creil (France)
• Seraing (Belgium)	• Dunkerque (France)
• Puerto Sagunto (Spain)	• Thionville (France)
• Avilés (Spain)	• Dudelange (Luxembourg)
• Ijmuiden (Netherlands)	• Milano (Italy)

3. Extra charges

3.1 Steel grades

3.1.1 Low-carbon steel for cold forming

DIN EN 10130	
DC01	0
DC03	10
■ DC04	16
DC05	35
DC06	80
DC07	120

3.1.2 Structural steel

DIN 1623, Part 2	
St37-3G	15

3.1.3 High-strength low-alloy steel for cold forming – isotropic –

SZFG Material Data Sheet 11–110	
H220i	45
H260i	45
H300i	50

– micro-alloyed –

DIN EN 10268	
H240LA	25
H280LA	35
H320LA	45
H360LA	50
H400LA	65

3.1.4 Low-carbon enamelling steel

DIN EN 10209	
DC01EK	20
DC04EK	35
DC06EK	80

3.2 Dimensions

Thicknesses and widths (combined)

Width (mm)	600	700	800	900	1100	1300	≥ 1300
Thickness (mm)	< 700	< 800	< 900	< 1100	< 1300	≥ 1300	
0.40 < 0.50	125(¹)	100(¹)	85(¹)	75(¹)	65(¹)	70(¹)	
0.50 < 0.60	105	85	60	50	40	40(¹)	
0.60 < 0.70	100	75	50	40	30	30	
0.70 < 0.80	80	60	45	35	25	25	
0.80 < 0.90	70	55	40	30	20	15	
0.90 < 1.25	60	50	35	20	15	15	
1.25 < 1.75	55	45	30	15	10	10	
1.75 < 2.50	50	40	25	10	5	5	
2.50 ≤ 3.00	50	40	20	10	5	5	

3.3 Surface aspects

Surface aspect, type A (03)	0
Surface aspect, type B (05), one-sided	40

3.4 Surface finish

Roughness (µm)			
≤ 0.40	Superbright	b	25
≤ 0.90	Semi-bright	g	10
0.60 ≤ 1.90	Normal	m	0
≥ 1.60	Rough	r	10

3.5 Surface treatment

Surface finish	Normal	Special
Surface treatment	A	B
Hotmelt	30	30
Prelube	0	0

■ = Changes

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3.6 Tighter tolerances

Tolerances on dimensions

DIN EN 10131	
Thickness	15
Width (also for trimmed cold-rolled sheets)	15

3.7 Steel with copper addition

Copper content of 0.25 - 0.35 %	(¹)
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3.8 Extra charge for small quantities/ discount for large quantities (per item)

Supplement/discount

Per item according to production unit (18 - 22 kg/mm strip width)	
1 unit	5
2 - 3 unit	0
4 or more units	-5

Note: The weight of the order must be stated as a multiple of the weight of a single coil.

3.9 Small coils

Coil weight

Supplement for lightweight coils

Weight (t)	3 < 5		5 < 10	
	Width (mm)			
600 < 800	20		-	
800 < 1100	20		15	
1100 < 1500	25		15	
≥ 1500	-		20	

3.10 Ring inner diameter

610 mm	0
508 mm (Width ≥ 900 mm)	5

3.11 Packaging

Coils are billed gross for net including wooden pallets.

Coils

Paper/plastic	Edge protection	Seaworthy/Hardboard	
no	yes	no	0
yes	yes	no	5
yes	yes	yes	10

3.12 Certificates – Inspections

3.12.1 Certificates acc. to DIN EN 10204

	Standard data	
Attestation of conformity with the order	2.1	0
Test report of the ladle analysis	2.2	0
Test report of the ladle analysis + mechanical properties	2.2	3
Supplementary test not mentioned in a standard		(¹)

3.12.2 Inspections

	Standard data	
Inspection certificate	3.1	5
Inspection certificate	3.2	10
Supplementary test not mentioned in a standard		(¹)

4. Tolerances on quantities

Tonnage of the item	Tolerances
< 100 t	+/-15 %
< 300 t	+/-10 %
≥ 300 t	+/-5 %

I = Changes