

HC460LA+ZE

Steel grades with high yield strength for cold forming - micro alloyed

Material no. 1.0574 according to DIN EN 10268, Edition 12/13 Yield strength $R_{eL}/R_{p\ 0,2}$ in MPa 450 - 580 **Chemical Composition** Tensile strength R_m in MPa (in percent by weight) 510 - 660 Surface finish max. in %min. in %Total elongation A_{80} in %С 0.14 ≥ 13

Si 0.6 Mn 1.6 Ρ 0.030 S 0.025 ΑI 0.015 0.09 Nb Ti 0,15 1)

1) These additional elements may be added single or in combination, if they aare vontained in the specification of the steel grade and the mass fraction being within the permissable limits.

Vanadium can also be added. The total of the mass fractions of all three elements shall not exceed 0.22%.

Mechanical properties (transvese)

The samples for the tensile test are taken at right angles to rolling direction unless the product width is opposed to this.

Available dimensions

Thickness in mm	Width in mm
0.70 - 0.79	1,100 - 1,500
0.80 - 2.00	1,000 - 1,600

Micro-alloyed steel grades with higher yield points can only be supplied with surface finsh A and 03 respectively.

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