

DX52D

Hot-dipped galvanised and pre-painted
mild steel grades for cold forming

Material no.	1.0350
according to	DIN 17162/1
	DIN EN 10327

Chemical composition (in percent by weight)

	min.	max.
C		0.120 %
Si		0.500 %
Mn		0.600 %
P		0.100 %
S		0.045 %
Ti		0.300 %

Mechanical properties ¹⁾

Yield strength $R_{eL}/R_{p0.2}$	140 – 300 MPa
Tensile strength R_m	270 – 420 MPa
Total elongation A_{80}	≥26 %

The samples for the tensile test are taken at right angles to rolling direction unless the product width is opposed to this.

1) All given mechanical properties refer to the carrier material before painting.

Available dimensions ¹⁾

Thickness in mm	Width in mm
0.40 – 0.44	900 – 1,440
0.45 – 0.57	900 – 1,590
0.58 – 0.70	900 – 1,750
0.71 – 3.00	900 – 1,850

1) The maximum cross-section (product: width x thickness) may not exceed 3,000 mm².

Coating systems

Varnish ¹⁾

SP	Polyester (interior and exterior)
SP-PA	Polyamide modified polyester
HDP	High durable polyester
HDP-PA	polyamide mod. high dur. polyester
PVDF	Polyvinylidenfluoride
PUR	Polyurethane
PUR-PA	polyamide modified polyurethane
EP	Epoxide

Foils ²⁾

PVC (F)	Polyvinylfluoride foil
PVF (F)	Polyvinylfluoride foil tedlar®

1) Further steel grades with coating systems on request.

2) Foils available only single-sided.